

## Abstract

The present invention relates to an electrical connection set-up for manufacturing an ignition coil, which is to replace  
5 current contacting methods for connecting thin enameled wires in ignition coils such as thermal methods, for example.

The objective of the present invention is achieved in that, on the side of the high-voltage outlet (H), a contacting sleeve  
10 (26) is provided which is installed by being lifted over a corresponding secondary winding without making contact and which then snaps into place due to the spring-like form or mounting, while elements provided on the contacting sleeve  
(26) break through an insulating layer surrounding the  
15 secondary winding, thus establishing the electrical connection without the use of thermal methods.

(Fig. 3)